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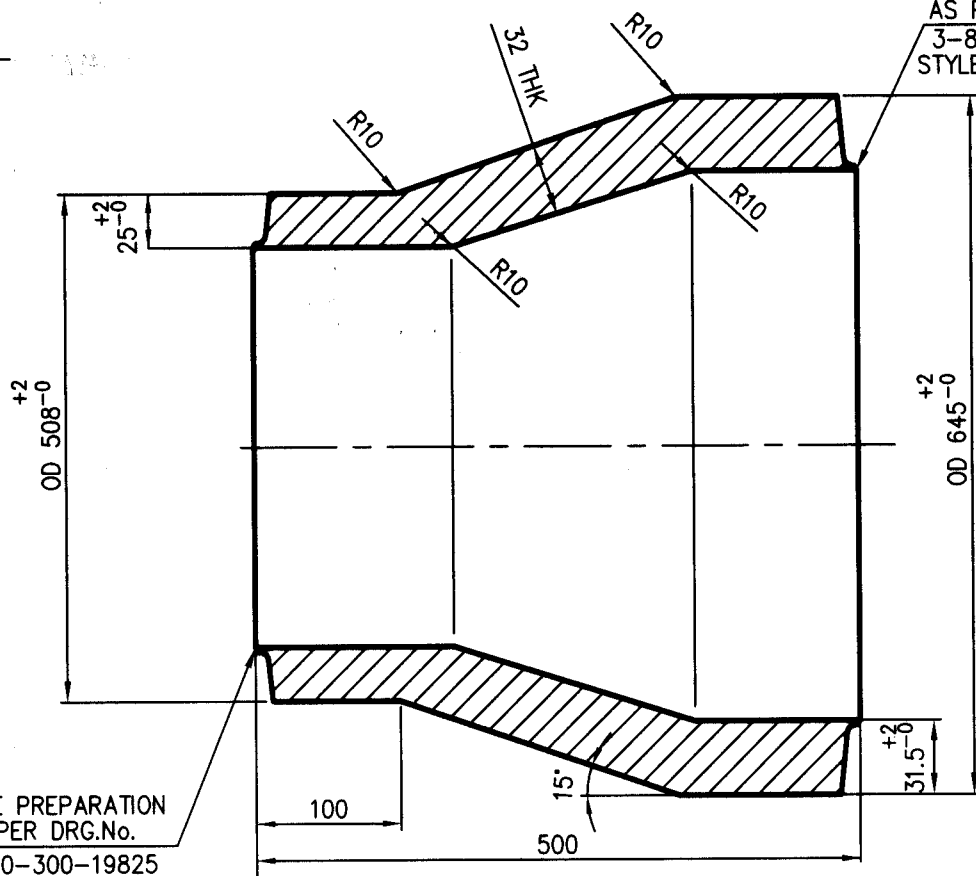
REV	DATE	ALTERED
01		APPROVED

ALL DIMENSIONS ARE IN MILLIMETRES

12.5

EDGE PREPARATION
AS PER DRG.No.

3-80-300-19825
STYLE-P, d1 = 590



EDGE PREPARATION
AS PER DRG.No.
3-80-300-19825
STYLE-P, d1 = 460

	MATCHING PIECE L=500 OD645 x 31.5/OD 508 x 25	92 527 929 0000 SA 182 F22 CL3	A	211 000
VAR NO.	DESCRIPTION	MATL. CODE MATL. SPECN.	A C DI	UNIT QTY.

STANDARD



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

NAME	SIGN	DATE	NO. OF VAR
DRN A. PRIYA	<i>A. Priya</i>	05-11-05	
CHD M.C.SEKARAN	<i>M.C. Sekaran</i>	05-11-05	
APPD A.VELAYUTHAM	<i>A. Velayutham</i>	05-11-05	

DEPT	GRADE OF UNTOL.DIM	SCALE	WEIGHT (KG).	BHEL PO REF.NO:	ITEM NO.	NO. OF ITEMS
CODE	C / M / F	N.T.S	211.000			
TITLE MATCHING PIECE (OD645x31.5/OD508x25)				CARD CODE U 01	DRAWING NO. 4-80-321-60836	
					REV 00	

Size A4